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Chevy 305 engine - Crankshaft Coalition Wiki -

The 305 engine is much-maligned and shunned as a performance build, mainly due to its small bore diameter of 3.736" which limits breathing.

http://www.crankshaftcoalition.com/wiki/Chevy_305_engine

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ENGINES COVERED IN THIS SERVICE MANUAL: ENGINES 305-350-454
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Engines 1974-1977; MerCruiser Service

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<http://www.summitracing.com/search/Make/CHEVROLET/Engine-Size/5-0L-305/>

Crusader Model 220- 305 CID - Marine Parts Source -

Crusader Illustrated Parts Books Model 220-305 CID Model 270-350 CID Engines With one Piece Main Seal Serial# (68703 - 90232) Cylinder Block Assembly

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